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# SAMOFAR Final Meeting

4 July 2019



# SAMOFAR



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# Thermodynamic properties of MSFR fuel

by Ondrej Benes  
on behalf of Alberto Tosolin

	Properties	Techniques	Analysed systems
Initial materials	<i>Phase equilibria</i>	Encapsulation, DSC, XRD, CALPHAD	PuF <sub>3</sub> -LiF ThF <sub>4</sub> -PuF <sub>3</sub>
	<i>Heat capacity</i>	Laser welding, DSC, Drop calorimetry	solid and liquid ThF <sub>4</sub>
	<i>Vaporiz. behaviour</i>	KEMS	MSFR fuel options
	<i>Thermal conductivity</i>	Laser welding, LFA, FEM, tomography	FLiNaK (validation)

**Goal** → Fill the gap affecting investigation of actinide fluorides!



# Challenging issues



Radioactivity

Multi-component  
systems

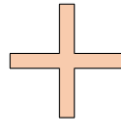
Purity

High Temperatures

Corrosiveness

Liquid state

Well-established  
techniques



Adjustments &  
Improvements

Reliable safety-related properties  
of molten salts

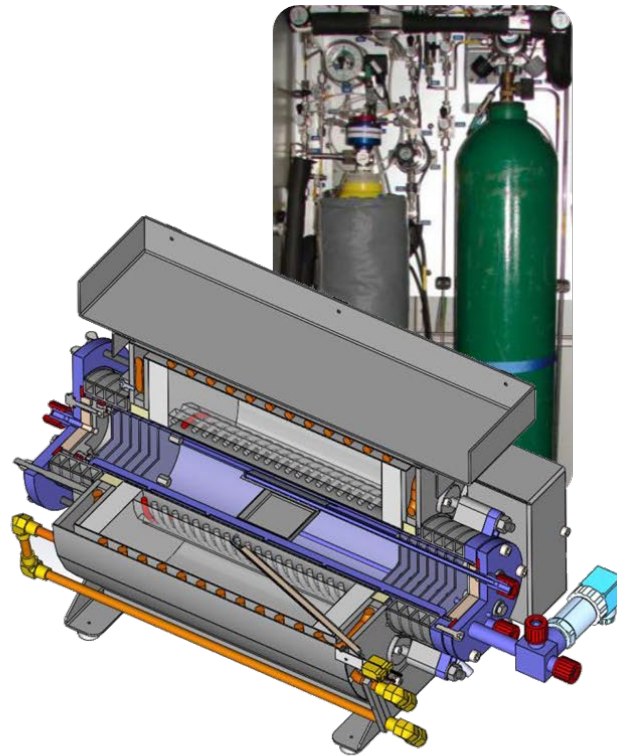


# Synthesis



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# Synthesis & Purification of the Actinide fluorides



P. Souček, O. Beneš, [A. Tosolin](#), R.J.M. Konings, *Chemistry of Molten Salt Reactor Fuel Salt Candidates*, Trans. Am. Nucl. Soc., 118 (2018) 114-117.

# Phase Equilibria



# Phase diagrams knowledge

	LiF	ThF <sub>4</sub>	UF <sub>4</sub>	PuF <sub>3</sub>	First measurement
LiF		[59THO]	[58BAR]	[61BAR]	
ThF <sub>4</sub>	[13CAP]		[60WEA]	<b>This work</b>	
UF <sub>4</sub>	×	×		×	
PuF <sub>3</sub>	<b>This work</b>	×	×		
Second independent measurement					

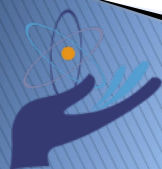
[59THO] R.E. Thoma et al.,  
J. Phys. Chem. 63 (1959)

[58BAR] C.J. Barton et al.,  
J. Am. Ceram. Soc. 41 (1958)

[61BAR] C.J. Barton and R.A. Strehlow,  
J. Inorg. Nucl. Chem. 18 (1961)

[60WEA] C.F. Weaver et al.,  
J. Am. Ceram. Soc. 43 (1960)

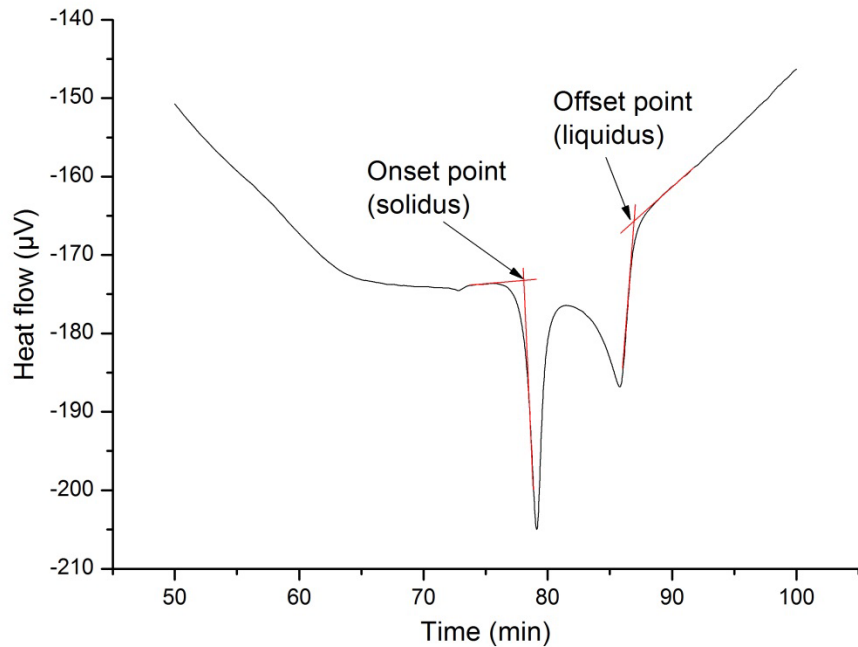
[13CAP] E. Capelli et al.,  
J. Chem. Thermodyn. 58 (2013)



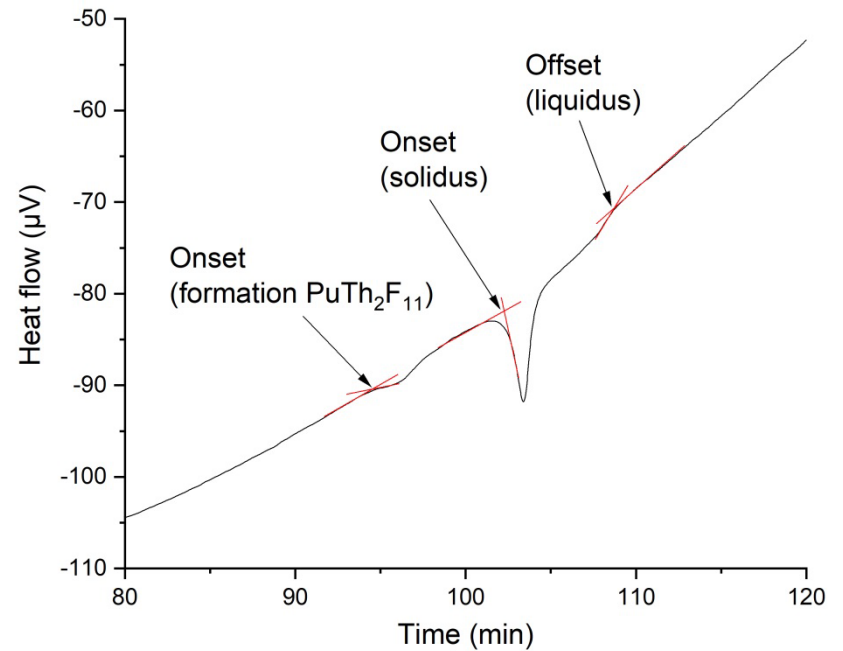


# Phase diagram studies

LiF-PuF<sub>3</sub> (92.5-7.5 mol%)

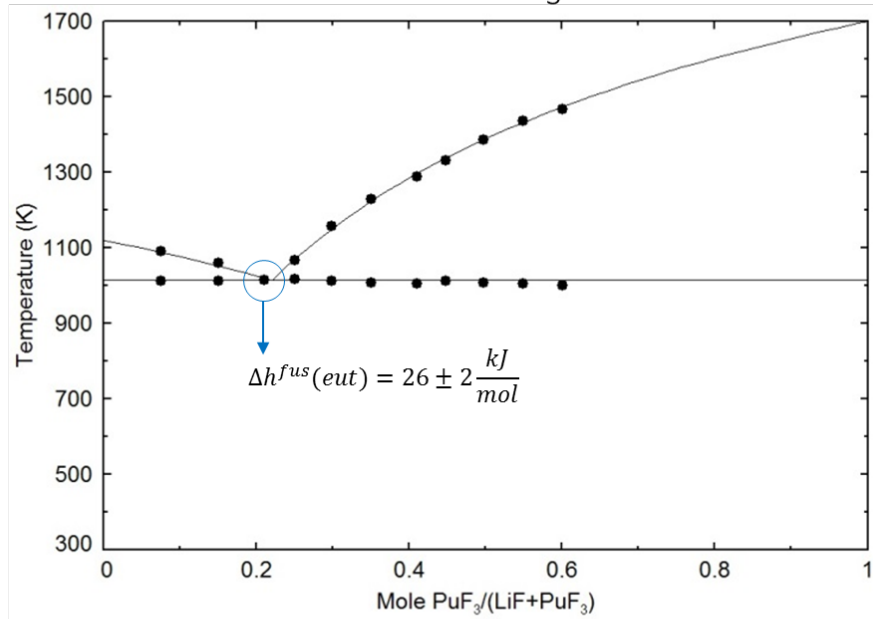


ThF<sub>4</sub>-PuF<sub>3</sub> (82-18 mol%)



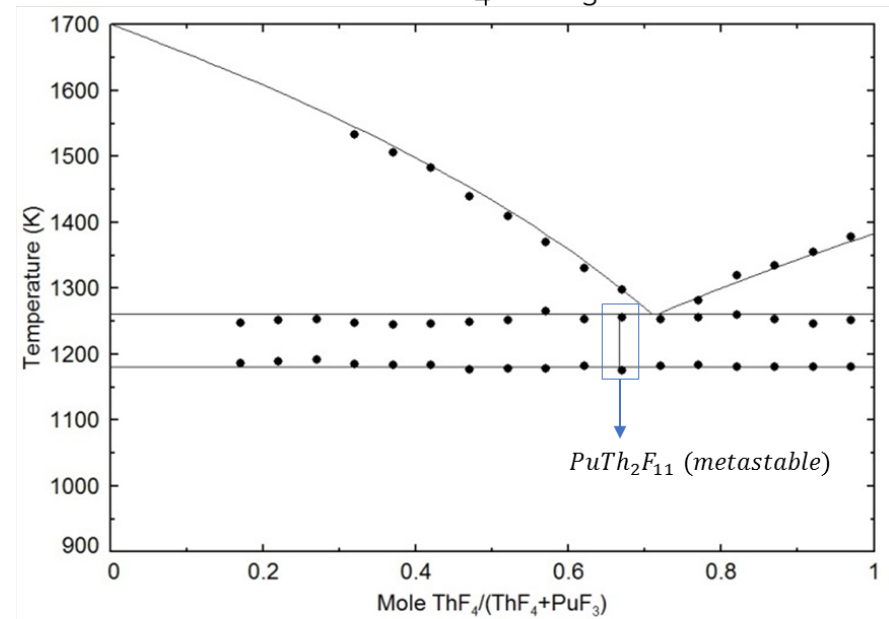
# Phase diagrams assessed

LiF-PuF<sub>3</sub>

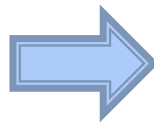


A. Tosolin, P. Souček, O. Beneš, J.-F. Vigier, L. Luzzi, R.J.M. Konings, *Synthesis of plutonium trifluoride by hydro-fluorination and novel thermodynamic data for the PuF<sub>3</sub>-LiF system*, J. Nucl. Mat. 503 (2018) 171-177.

ThF<sub>4</sub>-PuF<sub>3</sub>



A. Tosolin, S. Mastromarino, J.-F. Vigier, L. Luzzi, R.J.M. Konings, O. Beneš, *Phase transitions in the ThF<sub>4</sub>-PuF<sub>3</sub> system*, in preparation.



Extension of JRCMSD

# Heat Capacity



# Heat capacity: Data for end-members

	LT	HT
<b>LiF</b>	[49CLU] [56CLU]	[54DOU] [56VOR] [73MAC]
<b>ThF<sub>4</sub></b>	[54LOH]	<b>This work</b>
<b>UF<sub>4</sub></b>	[48BRI] [55OSB] [60BUR]	[61KIN] [72DWO]
<b>PuF<sub>3</sub></b>	[74OSB]	✗

[49CLU] K. Clusius et al., Z. Naturforsch. 49 (1949)

[56CLU] K. Clusius and W. Eisenhauer, Z. Naturforsch. 2a (1956)

[54DOU] T. B. Douglas and J. L. Dever, J. Amer. Chem. Soc. 76 (1954)

[56VOR] N. K. Voskresenskaya et al., Izvest. Sect. Fiz. Khim. Anal. 27

[73MAC] A. Macleod, J. Chem. Soc. Faraday Trans I 69 (1973)

[54LOH] H. R. Lohr et al., Jr. J. Am. Chem. Soc. 76 (1954)

[48BRI] F. G. Brickwedde et al., J. Chem. Phys. 16 (1948)

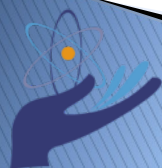
[55OSB] D. W. Osborne et al., J. Am. Chem. Soc. 77 (1955)

[60BUR] J. H. Burns et al., Jr. J. Chem. Phys. 33 (1960)

[61KIN] E. G. King and A. U. Christensen, BMI Report 5709, (1961)

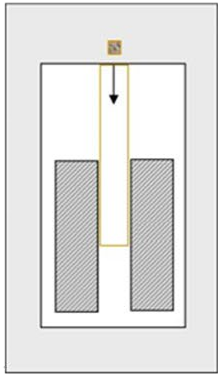
[72DWO] A. S. Dworkin. J. Inorg. Nucl. Chem. 34 (1972)

[74OSB] D. W. Osborne, et al., J. Chem. Phys. 61 (1974) 1463.



# Techniques

## Drop calorimetry



$A_{tot}$   $A_{ref}$

$tot \rightarrow$  crucible + sample  
 $ref \rightarrow$  ref material

$$\Delta H_{sam} = \frac{A_{sam}}{A_{ref}} \Delta H_{ref} - \Delta H_{cruc}$$

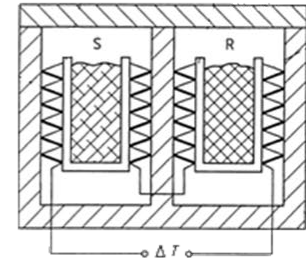
$$\rightarrow c_p = \left( \frac{\partial h}{\partial T} \right)_p$$

Drop sensor    DSC sensor



Setaram MHTC 96

## Differential Scanning Calorimetry

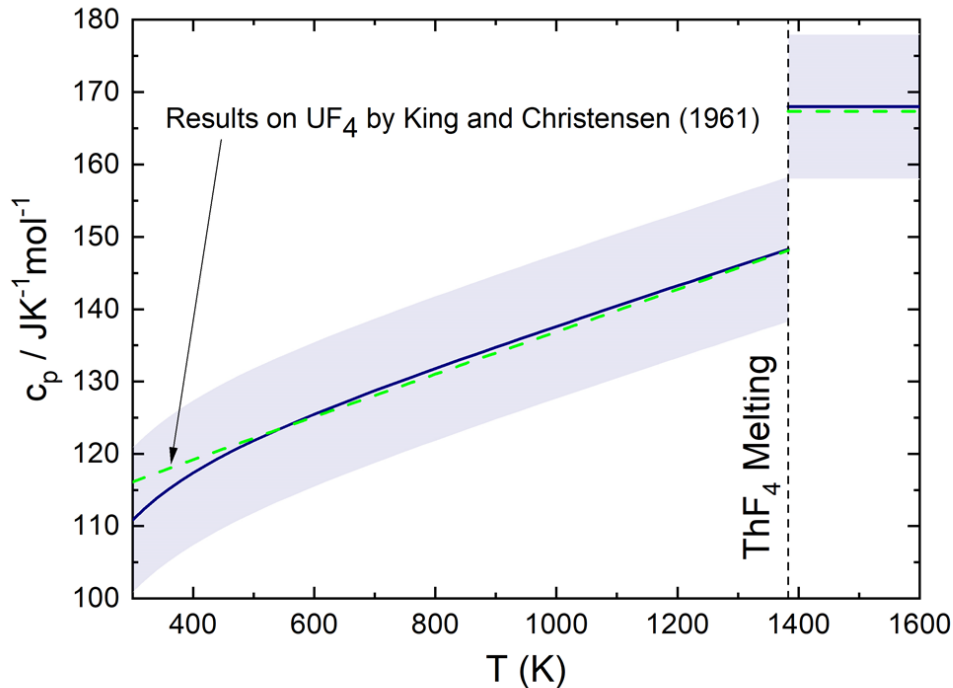


3 steps method:  
 $A_{sam}$   $A_{bla}$   $A_{ref}$

$tot \rightarrow$  crucible + sample  
 $bla \rightarrow$  empty crucible  
 $ref \rightarrow$  crucible + ref material

$$C_{p,sam} = \frac{n_{ref}}{n_{sam}} C_{p,ref} \frac{(A_{tot} - A_{bla})}{(A_{ref} - A_{bla})}$$

# Results: Heat capacity



E.G. King and A.U. Christensen, US Bureau of Mines, Technical Report BMI Report 5709 (1961)

Empirical formula for liquid fluorides by Khokhlov et al., J. Fluor. Chem., 130 (1), (2009)

$$170 \pm 15 \frac{J}{K \cdot mol}$$

Excellent agreement!

A. Tosolin, E. Capelli, R.J.M Konings, L. Luzzi, O. Beneš, *Heat capacity of solid and liquid thorium tetrafluoride*, Submitted to J. Chem. Eng. Data.

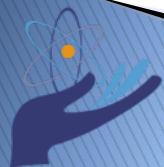


# Vaporization behaviour



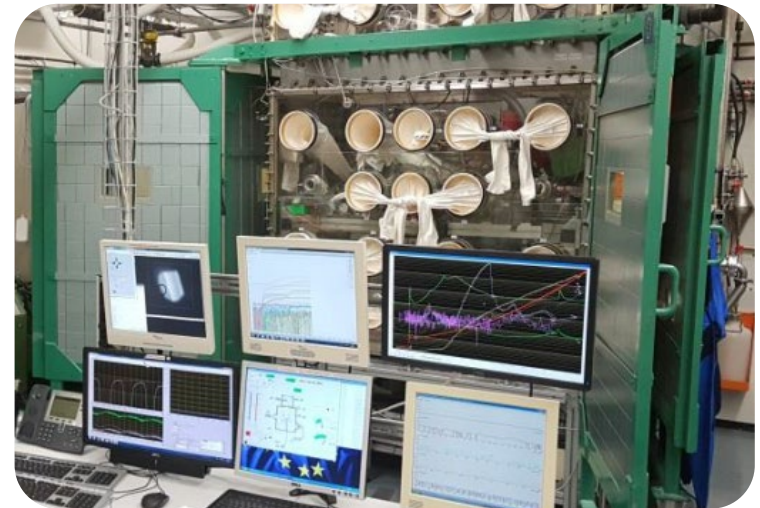
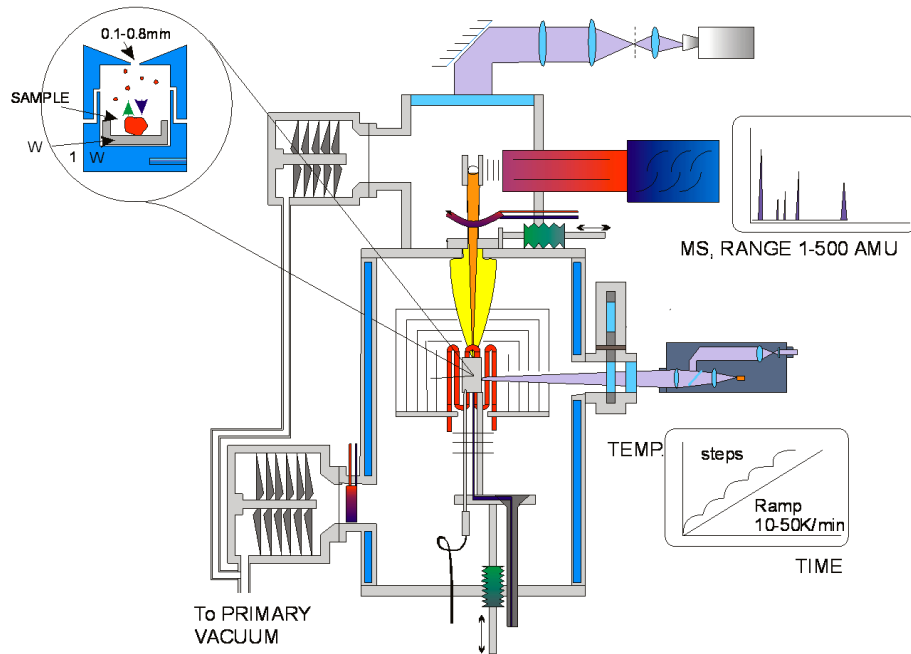
<b>LiF</b>	✓		<b>This work</b> LiF–ThF <sub>4</sub> –UF <sub>4</sub> (77.5–20.0–2.5)*	<b>This work</b> LiF–ThF <sub>4</sub> –UF <sub>4</sub> –PuF <sub>3</sub> (77.5–6.6–12.3–3.6 mol%)*
<b>ThF<sub>4</sub></b>	✓	✓		
<b>UF<sub>4</sub></b>	✓			
<b>PuF<sub>3</sub></b>	✓			

\* Fuel options selected within SAMOFAR European Project



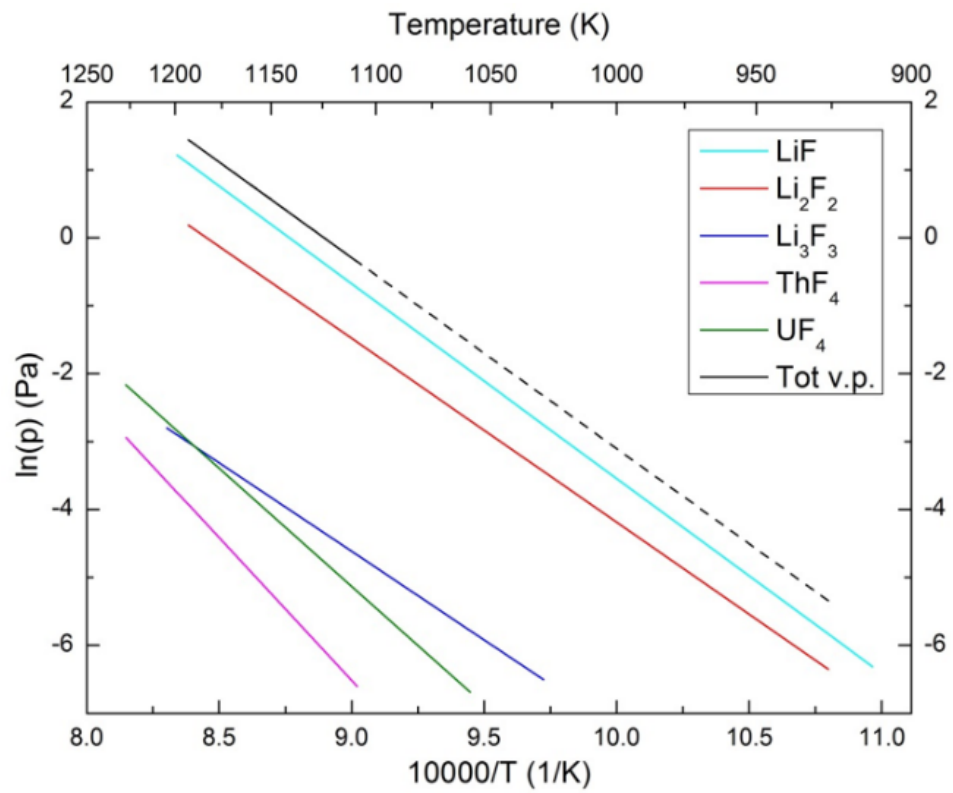


# Knudsen Effusion Mass Spectrometry



Colle et al., ECS Transactions, 46 (1) 23–38 (2013)

# Results: LiF-ThF<sub>4</sub>-UF<sub>4</sub> system



**LiF-ThF<sub>4</sub>-UF<sub>4</sub>**  
**(77.5-20.0-2.5 mol%)**

$T_m$  (by DSC) =  $828 \pm 3$  K

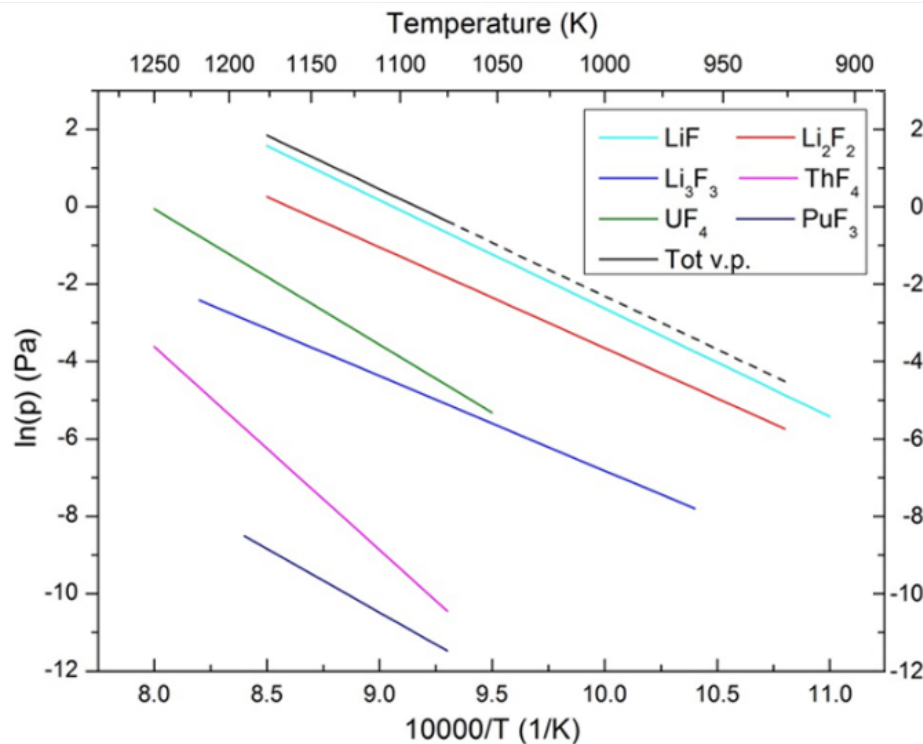
$T_b$  =  $2019 \pm 10$  K

v.p. (1000 K) =  $0.045$  Pa  $\pm$  50%

A. Tosolin, O. Beneš, J.-Y. Colle, P. Souček, L. Luzzi, R.J.M. Konings, *Vaporization behaviour of the Molten Salt Fast Reactor fuel: The LiF-ThF<sub>4</sub>-UF<sub>4</sub> system*, J. Nucl. Mat. 508 (2018) 319-328.



# Results: LiF-ThF<sub>4</sub>-UF<sub>4</sub>-PuF<sub>3</sub> system



LiF-ThF<sub>4</sub>-UF<sub>4</sub>-PuF<sub>3</sub>  
(77.5-6.6-12.3-3.6 mol%)

$$T_m \text{ (by DSC)} = 893 \pm 5 \text{ K}$$

$$T_b = 1908 \pm 10 \text{ K}$$

$$v.p. \text{ (1000 K)} = 0.099 \text{ Pa} \pm 50\%$$

A. Tosolin, J.-Y. Colle, P. Souček, S. Mastromarino, L. Luzzi, R.J.M. Konings, O. Beneš, *Vaporization behaviour of a PuF<sub>3</sub> containing fuel mixture for the Molten Salt Fast Reactor*, submitted to J. Nucl. Mat.

# Summary

- **Synthesis of PuF<sub>3</sub>**
  - Definition of a method for PuF<sub>3</sub> production on a gram scale
- **Phase equilibria**
  - Second independent study on PuF<sub>3</sub>-LiF and first results on ThF<sub>4</sub>-PuF<sub>3</sub> phase diagram
- **Heat capacity**
  - First experimental results on high temperature heat capacity of ThF<sub>4</sub>
  - Improvements in coupling drop calorimetry and DSC with encapsulated samples
- **Vaporization behaviour**
  - First measurements partial vapour pressures MSFR fuel options
- **Thermal conductivity**
  - Development of a novel technique and validation with FLiNaK molten salt

